



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9502
Job Sheet 166723-M



Part No: 646.9502

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, Low



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: L3 Army Fleet Support LLC (CARMY01)

Army Fleet Support Cairns Field Bldg 30300 Specker Street Fort Rucker, AL, 36362 USA ph:(334) 255-8373

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/24/17	0.00	0.00	Start up container	FEB 01 2018
110	Packaging	1 pcs	11/24/17	0.00	0.00	Packaging1	
120	QC	1 pcs	11/24/17	0.00	0.00	QC4	
125	DC	1 pcs	11/24/17	0.00	0.00	DC	
130	Packaging	1 pcs	11/24/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	11/24/17	0.00	0.00	QC21	

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9502

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9502 Location :FG101

DAS
21
9-88

FEB 16 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	600.0990	1	17	0	0
	600.0991	1	5	0	0
	600.1012	1	11	0	0
	646.9601 5	1	4	0	0
	646.9603 0 8	1	2	0	0
	646.9810	1	2	0	0
	646.9910 0	4	0	0	0
	647.0110 3	1	2	0	0
	647.0111 2	1	19	0	0
	647.0112 5	8	161	0	0
	647.0113 0	2	34	0	0
	647.0114	1	44	0	0
	647.0115	1	39	0	0
	647.0116 6	2	42	0	0
	647.0210 3	1	1	0	0
	647.0310 0	2	17	0	0
	647.0410	1	20	0	0
	647.1210	1	21	0	0
	AN3-10A	8	38	0	0
	AN3-11A	8	77	0	0
	AN3-3A	1	96	0	0
	AN743-13	1	27	0	0
	CCR264SS-3-06	8	207	0	0
	CCR264SS3-04	12	57	0	0
	CCR264SS3-2	4	100	0	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date: _____	Start up Operation 02/01/18 Job No: 166723-M						
Description: _____ Original Serial #: S038051 646.9502 PART NO: Revision: Operation: Change No:	206A/B/L - Series Cable Cutter System, Low						
		MRB (QSI042) Approval _____					
		Completed By _____					
		Lead hand / Supervisor Approval Verification _____					
		QC / QA Coordinator Approval _____					
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verify ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verify ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>		Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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OTHER : _____		_____					

CR3212-4-104	1	390	0	0
CR3212-5-4	8	123	0	0
CR3213-4-05	26	294	0	0
CR3213-4-1	14	300	0	0
CR3213-4-2	18	343	0	0
CR3213-4-3	18	370	0	0
CR3213-4-4	19	250	0	0
CR3213-4-6	20	397	0	0
MS21042-08	54	0	0	0
MS21042-3	17	0	0	0
MS21047-3	6	233	0	0
MS21059-3	2	411	0	0
MS21059L08	4	62	0	0
MS24694-S8	5	185	0	0
MS27039-08-06	4	25	0	0
MS27039-08-09	4	148	0	0
MS27039-08-11	43	1,598	0	0
MS27039-08-12	2	696	0	0
MS27039-08-13	6	191	0	0
MS27039-1-08	5	515	0	0
MS27039-1-11	5	240	0	0
MS35842-11	1	39	0	0
NAS1149F0332P	62	3,231	0	0
NAS1149FN832P	111	4,525	0	0
NAS1835-08	4	149	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 10:38 AM dart.Michaud-Febrille.Victoria

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Master Unit 000303

Containers on Master Unit 000303				
Serial No	Part No	Customer Part No	Status	Quantity
S038044	600.0990	600.0990	Allocated	1
S038043	600.0991	600.0991	Allocated	1
S038039	600.1012		Allocated	1
S038045	646.9810	646.9810	Allocated	1
S038042	647.0111		Allocated	1
S038038	647.0114	647.0114	Allocated	1
S038037	647.0115	647.0115	Allocated	1
S038036	647.0116	647.0116	Allocated	2
S038041	647.0210	647.0210	Allocated	1
S038040	647.0310	647.0310	Allocated	2
S038035	647.0410		Allocated	1
F159856	647.1210		Allocated	1
S038002	AN3-10A	AN3-10A	Allocated	8
S038001	AN3-11A		Allocated	8
S038000	AN3-3A	AN3-3A	Allocated	1
S037999	AN743-13		Allocated	1
S037998	CCR264SS-3-06		Allocated	8
S037997	CCR264SS3-02		Allocated	4
S037996	CCR264SS3-04		Allocated	12
S037994	CR3212-4-04		Allocated	1
S006364	CR3212-5-4		Allocated	4
S037995	CR3212-5-4		Allocated	4
S037991	CR3213-4-05		Allocated	26
S037990	CR3213-4-1	CR3213-4-1	Allocated	14
S037989	CR3213-4-2	CR3213-4-2	Allocated	18
S037988	CR3213-4-3		Allocated	18
S037987	CR3213-4-4		Allocated	19
S037986	CR3213-4-6		Allocated	20
S037985	MS21042L08		Allocated	54
S037984	MS21042L3	MS21042L3	Allocated	17
S037981	MS21047-3		Allocated	6
S037980	MS21059-3		Allocated	2
S037977	MS21059L08		Allocated	4

exp 03/18

706-2018

06-2018

S037975	MS24694-S8		Allocated	5
S037974	MS27039-08-06		Allocated	4
S037973	MS27039-08-09		Allocated	4
S037972	MS27039-08-11		Allocated	43
S037971	MS27039-08-12		Allocated	2
S037968	MS27039-08-13	MS27039-08-13	Allocated	6
S037966	MS27039-1-08	MS27039-1-08	Allocated	5
S037965	MS27039-1-11		Allocated	6
S037964	MS35842-11		Allocated	1
S037316	NAS1149F0332P		Allocated	62
S037315	NAS1149FN832P		Allocated	111
S037314	NAS1835-08		Allocated	4

646-9910 X4 5043363
 646-9603 X1 5042393
 646-9601 X1 5040415
 647-0113 X2 5040980
 647-0112 X8 5038809
 647-0110 5043360